



Knife length, inches	Exhaust flowrate cfm
Up to 6	350
6 to 12	440
12 to 20	550
over 20	800

Minimum duct velocity = 4000 fpm  
 $h_e = 1.0 VP_s + 0.25 VP_d$



TITLE

JOINTERS

FIGURE

VS-95-20

DATE

12-90